

**OTTOSEAL®****S 115**

Technical Datasheet

**1-component silicone sealant based on oxime, neutral cross-linking, MEKO-free**

For indoor and outdoor application

## Characteristic:

- **Contains fungicides**  
Resistance to mould infestation
- **Non-corrosive**  
No (oxidation) corrosion on unprotected metal surfaces
- **Good compatibility with paints according to DIN 52452 (not paintable)**  
No interaction with existing and adjacent coatings
- **Excellent weathering, ageing and UV-resistance**  
For long-lasting indoor and outdoor applications

## Fields of application:

- Sealing of joints on windows and doors made of wood, metal and plastic
- Expansion joints on prefabricated concrete and cellular concrete units
- Expansion joints in bathroom areas
- Sealing of joints on façades, metal constructions

## Standards and tests:

- Tested according to EN 15651 – Part 1: F EXT-INT CC 25 LM
- Tested according to EN 15651 – Part 3: XS 1
- According to the requirements of DIN 18540-F
- Suitable for applications according to IVD instruction sheet no. 3-1+3-2+7+9+14+19-1+20+24+25+27+29+31+32+35 (IVD = German industry association sealants)
- Classification according to building certification systems, see the sustainability data sheet
- French VOC-emission class A+
- Tested fire behaviour in accordance with EN 13501: class E

## Important information:

Before applying this product the user has to ensure that the materials in the area of contact (solid, liquid and gaseous) are compatible with it and also amongst each other and do not damage or alter (e. g. discolour) each other. As for the materials that will be used at a later stage in the surrounding area of the product the user has to clarify beforehand that the substances of content or evaporations do not lead to an impairment or alteration (e. g. discolouration) of the product. In case of doubt the user should consult the respective manufacturer of the material.

During the curing process of the material reaction products of the crosslinker are released.

Ensure good ventilation during application and curing.

The required vulcanization time prolongs with increasing thickness of the silicone layer. One-component silicones must not be used for full-surface bonding applications unless special constructional prerequisites are met. If one-component silicones are to be used for thickness layers of more than 15 mm please contact our technical department beforehand.

Remark on the application of the colour "alu": Please note that visible dividing lines could appear when the silicone surface is being smoothed and layers of silicone are pushed on top of each other (e. g. in corner areas). These dividing lines can not be removed by smoothing them afterwards. This effect occurs only with the colour "alu" and is caused by a special colour pigment, which creates the metallic effect. It is a specific characteristic of the product in colour "alu" and it does not represent a deficiency.

In order to avoid this effect, make sure, that layers of silicone are not pushed on top of each other. Avoid contact with materials which contain bitumen and which release solvents, e. g. butyl, EPDM, neoprene, insulating- and bituminous paint. Smoke from cigarettes or similar environmental influences may lead to discolouring of the sealant. If using smoothing agent remove the remaining water streaks on the adjoining surfaces immediately after sealing. If the surfaces are cleaned at a later time, permanent streaks may remain. Upon restoring of joints contaminated with mould the existing elastic sealant must be removed completely. Before re-jointing, the affected jointing areas are to be treated with OTTO Anti-Mildew Spray to remove possibly existing fungal spores. Otherwise a new mould attack may occur in the joints again, despite the mould protection technology of the sealant.

**Technical properties:**

Skin-forming time at 23 °C/50 % RH [minutes]	~ 5 - 15
Curing in 24 hours at 23 °C/50 % RH [mm]	~ 2
Processing temperature from/to [°C]	+ 5 / + 35
Density at 23 °C according to ISO 1183-1, coloured [g/cm <sup>3</sup> ]	~ 1,2
Density at 23 °C according to ISO 1183-1, transparent [g/cm <sup>3</sup> ]	~ 1,0
Viscosity at 23 °C	pasty, stable
Shore-A-hardness according to ISO 868, coloured	~ 30
Shore-A-hardness according to ISO 868, transparent	~ 25
Permissible movement capability [%]	25
Stress expansion modulus at 100 % according to ISO 37, S3A [N/mm <sup>2</sup> ]	~ 0,5
Tensile expansion according to ISO 37, S3A [%]	~ 550
Tensile strength according to ISO 37, S3A [N/mm <sup>2</sup> ]	~ 1,4
Temperature resistance from/to [°C]	- 40 / + 180
Shelf life at 23 °C/50 % RH for cartridge/foil bag [months]	12
Shelf life at 23 °C/50 % RH for pail/drum [months]	12

These data are not suitable for the issue of specifications. Please contact OTTO-CHEMIE before issuing specifications.

**Pretreatment:**

The adherent surfaces have to be clean, free from fat, dry and sustainable. All adherent surfaces must be clean and any contaminant such as release agents, preserving agents, grease, oil, dust, water, old adhesives or sealants and other substances which could affect adhesion, should be removed. Cleaning of non-porous substrates: Apply OTTO Cleaner T (airing time approx. 1 minute) using a clean, lint-free cotton cloth. Cleaning porous substrates: Clean surfaces with steel-wire brush e. g. or a grinding disk to remove loose particles.

**Primer Table:**

The demands on elastic sealings and bondings depend on the respective exterior influences. Extreme fluctuations in temperature, tensile or shear forces, repeated contact with water etc. demand high requirements of a bonding. In such cases it is advisable to apply primer according to the recommendations of our technical department (e. g. +/OTTO Primer 1216) in order to achieve a resilient bonding.

Acrylic glass/PMMA (Plexiglas®, etc.)	-
Acrylic bathroom surfaces (e. g. bath tubs)	+ / 1101
Aluminium	+
Aluminium anodized	+ / 1101
Aluminium powder-coated	1101 / T
Aluminium powder-coated (contains teflon)	T
Concrete	1105 / 1215
Concrete block	-
Lead	+ / 1216
Stainless steel	+ / 1216
Iron	1216
Epoxid resin coating	+ / 1216
Glass	+
Wood, painted (solvent systems)	+
Wood, painted (aqueous systems)	+
Wood, varnished (solvent systems)	+
Wood, varnished (aqueous systems)	+
Wood, untreated	1215 / 1226 (1)

Ceramic, glazed	+ (2)
Ceramics, unglazed	+
Clinker	1215
Artificial stone	-
Plastic profiles (unplasticized, e. g. Vinnolit)	1217 / 1227
Copper	+ (3)
Melamine formaldehyde resins (e. g. Resopal®)	1225 / T
Brass	+ (3)
Natural stone / marble	-
Polyester	+
Polypropylene	-
Cellular concrete	1105 / 1215
Plaster	+ / 1105 / 1225
PVC unplasticized	1217 / 1227
PVC-soft-foils	1217 / 1227
Tinplate	1216
Zinc, galvanised iron	+

1) Upon high exposure to water please contact our Technical Department.

2) When using ceramic tiles with a special surface coating such as Ceramicplus of Villeroy + Boch we recommend a pre-treatment with OTTO Cleanprimer 1226. When using ceramic tiles with other surface coatings it is advisable to contact our Technical Department or make preliminary tests.

3) The reaction of neutral silicone with non-ferrous metals, such as copper, brass, etc. is possible. Upon curing unblocked air admission is necessary.

+ = good adherence without primer

- = not suitable

T = Test/pilot test advised

#### Application information:

Due to the many possible influences during and after application, the customer always has to carry out trials first.

Please observe the recommended shelf life which is printed on the packaging.

We recommend to store our products in unopened original packagings dry (< 60 % RH) at temperatures of +15 °C up to +25 °C. If the products are stored and / or transported at higher temperatures / air humidity for longer periods (some weeks), a diminution of durability or a change of material characteristics may arise.

#### Packaging:

	310 ml cartridge	400 ml aluminium foil bag	580 ml aluminium foil bag
alu	S115-04-C14	on request	on request
anthracite	S115-04-C67	on request	S115-08-C67
beige	S115-04-C16	on request	on request
black	S115-04-C04	on request	S115-08-C04
brown	S115-04-C05	on request	on request
concrete grey	S115-04-C56	on request	S115-08-C56
grey	S115-04-C02	S115-07-C02	S115-08-C02
jasmin	S115-04-C08	on request	on request
manhattan	S115-04-C43	on request	S115-08-C43
sanitary grey	S115-04-C18	S115-07-C18	S115-08-C18
silk grey	S115-04-C77	on request	S115-08-C77
silver-grey	S115-04-C94	on request	on request
transparent	S115-04-C00	S115-07-C00	S115-08-C00
white	S115-04-C01	S115-07-C01	S115-08-C01
<b>Packaging unit</b>	<b>20</b>	<b>20</b>	<b>20</b>
<b>Pieces per pallet</b>	<b>1200</b>	<b>900</b>	<b>600</b>

#### Safety precautions:

Please observe the material safety data sheet.

After curing the product is completely odourless.

Disposal: Information about disposal: Please refer to the material safety data sheet.

Warranty information: All information in this publication is based on our current technical knowledge and experience. However, since conditions and methods of use and application of our products are beyond our control, we suggest that you test the product before final use. Information given in this technical data sheet and explanations of OTTO-CHEMIE in connection with this technical data sheet (e.g. service description, reference to DIN regulations etc.) is not to be seen as a warranty. Warranties require a separate written declaration of OTTO-CHEMIE to prove their validity. The characteristics stated in this data sheet define the characteristics of the article broadly and conclusively. Suggestions of use are not to be taken as confirmation of the appropriateness for the recommended intended use. We reserve the right to alter the product, adjusting it according to technical progress and new developments. We are at your disposal both for inquiries as well as specific application problems. If a governmental approval or clearance is necessary for the application of our products, the user is responsible for the obtainment of such. Our recommendations do not excuse the user from the obligation to take into consideration the possibility of infringement of third parties' rights and - if necessary - resolving it. For the rest our general terms and conditions apply, in particular regarding a possible liability for defects. You can find our general terms and conditions on our homepage: <http://www.otto-chemie.de/en/terms-and-conditions>