OTTOFLEX® Protective coating

The ready-to-use composite sealing

Synthetic resin dispersion based on styrene butadiene

For indoor application

OFFF



Characteristics

- Sealing against humidity
- Compatible with commercially available tile adhesives and solvent-free coatings
- > Compatible with OTTO silicone sealants
- Ready-to-use, easily applicable by rolling, painting or trowelling
- > Very short drying time of 2 to 3 hours
- > High crack bridging properties
- > Free of plasticisers and solvents
- > Store and transport frost-free
- Complies with building material class B2 "normally inflammable" in accordance with DIN 4102-1

COTTOLEX Region Regio



Fields of application

- Composite sealing in moisture-prone rooms and wet rooms underneath ceramic coverings and natural stone using the thin bed method
- > Suitable for very various substrates, e. g. gypsum, gypsum plasterboards, gypsum fibre, (cellular-) concrete, masonry, stone, screed

Standards and tests

- > Complies with the water action categories W0-I, W1-I and W2-I for tear class R1-I in accordance with DIN 18534
- > General building inspection certificate Liquid seal in combination with tiles and board coverings for use as building sealant
- > Conform to the moisture resistance classes A0 according to ZDB and A according to abP
- ▶ Based on the inspections for awarding an AbP in accordance with PG-AIV-F and the resulting areas of application, the following stress categories can be assigned from the ÖNORM B 3407 W1, W2, W3 and W4
- > GISCODE BSW10
- > French VOC-emission class A
- > EMICODE® EC 1 Plus very low emission

Technical properties

Processing temperature from/to [°C]	+ 5 / + 25
Consumption for a total dry layer thickness of min. 0.5 mm [kg, m^2]	/ ~ 1,2
Consumption for a total dry layer thickness of min. 0.5 mm [l/ m^2]	~ 0,8
Adequate wet layer thickness (min. 2 spreadings) [mm]	~ 0,7
Flash-off time after 1. painting at 23 °C/50 % RH [hours]	~ 1 1
Flash-off time after 2. painting at 23 °C/50 % RH [hours]	~ 1 - 2

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Viscosity (Physika LC 10, 23 °C) [mPas]	~ 20000
Density at 23 °C according to ISO 1183-1 [g/cm³]	~ 1,5
Solids content [%]	~ 73
Temperature resistance from/to [°C]	- 20 / + 70
Shelf life at 23 °C/50 % RH [months]	18 ^{2 3}
Colour	blue, opaque
Colour of the colour paste	red

- 1) Higher temperatures reduce the airing time, lower temperatures prolong it.
- 2) from production
- 3) Frost-free storage

These data are not suitable for the issue of specifications. Please contact OTTO-CHEMIE before issuing specifications.

Pretreatment

The substrate must be firm, load-bearing, absorbent and flat, as well as free of oil, grease, dust and other separating layers. Remove any residues by means of brushing it and suctioning it off.

The surface must not have uneveness, ridges or continuous cracks. Uneven surfaces have to be adjusted with an adequate tile adhesive either before or after the application.

The residual moisture must not exceed the following values:

Cement screed: 2 %

Cement screed (heated): 1,8 % Anhydrite screed: 0,5 % Anhydrite screed (heated): 0,3 %.

Pretreat porous and highly porous mineral substrates, gypsum plaster boards and other gypsum based substrates with OTTOFLEX® Primer and let dry for at least 2 hours.

Pretreat gypsum plasters and anhydrite screeds with OTTOFLEX® Deep primer.

The drying time depends on the temperature of the air and the substrate, the airflow, the air humidity and the absorptive power of the substrate. At +20 °C and a relative air humidity of 50 % the drying time is approximately 2 hours.

Gypsum plasters have to be rigid, dry, smoothed and single-layered at least 10 mm thick.

Moisture-prone substrates, e.g. construction materials containing gypsum and anhydrite floors are only suitable for the water action categories W0-I and W1-I.

Constructional sealing made of polyethylene, polypropylene and bituminous based materials are unsuitable substrates. For non-porous building substrates such as polyurethane, polyacrylates, epoxides etc. please contact our technical department.

Important information

For sealing in combination with the OTTOFLEX® Protective Coating, the following C2-adhesives are tested in the system - see abP:

Ardex N 23 Microtec natural stone

Ardex X 78

Ardex X 7 G plus

Botament Multistone

Botament M 21 Classic

Codex Power CX 1

Codex Stone SX 80

Mapei Keraquick S1

Mapei Mapestone 1 Mapei Ultralite S1

PCI Carraflex natural stone

PCI flexible mortar

PCI flexible mortar S1

PCI FT Extra

PCI FT Flex

Sakret Flexfliesenkleber schnell FFKs

Sakret flexible tile cement FFK

Schomburg Monoflex

Schomburg Soloflex

Schönox Q6

Sopro FKM Silver

Sopro FKM XL

Sopro tile cement No. 1

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OTTOFLEX® Protective Coating is only authorised for wall surfaces with a high stress category by non-oppressive water in the interior (such as walls in public showers) in accordance with stress category A according to abP and in accordance with W2-I

water action category according to DIN 18534. OTTOFLE® Slurry Seal Coatings or OTTOFLEX® Sealing Strip / Sealing and Decoupling Strip (in combination with OTTOCOLL® M 500 or OTTOCOLL® M 595) are authorised for floors in accordance with the stress category A according to abP and in accordance with the W2-I water action category according to DIN 18534. OTTOFLEX® Protective Coating is suitable for composite sealing in the floor area for the water effect classes W0-I and W1-I according to DIN 18534 and for the stress classes W1, W2, W3 and W4 according to ÖNORM 3407.

Application information

Stir OTTOFLEX® Protective coating well before use and apply using a roller (short-pile lambskin or foam roller). First of all the corners of the walls and the corners between the wall and the floor are sealed using OTTOFLEX® Sealing tape, whereby the sealing tape is placed in the fresh protective coating and the textile with the edge of the coating is generously painted over. Then, OTTOFLEX® Protective coating is applied in equal thickness to the wall and the floor. The second coat is applied after a drying period of at least one hour.

The sealing must be applied in at least two stages using different colours (contrast):

1. coat: OTTOFLEX® Protective coating (in the original colour)

2nd coat: OTTOFLEX® Colour paste is added to OTTOFLEX® Protective coating and stirred in to produce a homogenous mixture. The coloured protective coating is applied.

The application of a third layer is possible, yet not necessary. Standard commercial tile adhesives can be applied to the protective coating using the thin bed method after approx. 2-3 hours.

If only the floor needs sealing, the sealant must be drawn 5 cm up the wall and be covered with a skirting board. Wall seals must be at least 20 cm above the highest tap (e.g. shower head).

Due to the many possible influences during and after application, the customer always has to carry out trials first.

Please observe the recommended shelf life which is printed on the packaging.

Packaging

	7 kg plastic pail *	12 kg plastic pail	* 20 kg plastic pail *	90 kg plastic drum**
fair blue	OFFF-45	OFFF-46	OFFF-35	OFFF-36
Pieces per packaging unit	1	1	1	1
Pieces per pallet	45	33	24	4

^{*} Container with colour paste for the second coat included

Safety precautions

Please observe the material safety data sheet.

Disposal

Information about disposal: Please refer to the material safety data sheet.

Brand information

EMICODE® is a registered trademark of GEV e. V. (Düsseldorf, Germany)

Warranty information

The above information and our technical application advice, whether verbal, in writing or by means of tests, are provided to the best of our knowledge, but are non-binding, including with regard to any third-party property rights. The information in this publication does not exempt the processor from carrying out their own tests on our products with regard to their suitability for the intended processes and purposes. The application, use and processing of our products and the products manufactured on the basis of our technical application advice are beyond our control and are therefore the sole responsibility of the processor. If the application for which our products are used is subject to an official authorisation requirement, the user is responsible for obtaining these authorisations. We reserve the right to adapt the product to technical progress and new developments. For the rest, we refer to our General Terms and Conditions, in particular with regard to any liability for defects. You can find our GTC at www.otto-chemie.de.

^{**} The necessary colour bag for the 90-kg drum must be ordered separately according to requirements. For colouring 20 kg of protective coating, we recommend 1 bag of coloured paste (10 g), i.e. approx. 5 bags for 90 kg.