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CERTIFICATE

Nr. B-VHT-423-24-OTTOCOLL_M560-241106-EN

This is to certify that the fixing system with the

Premium Hybrid Adhesive OTTOCOLL® M 560

from the manufacturer

Hermann Otto GmbH
Krankenhausstr. 14
83413 Fridolfing

is suitable for

the adhesive fixing of drywall profiles

as a direct rigid connection in accordance with DIN 18183-1 for
non-load-bearing internal partition walls in accordance with DIN 4103-1.

The following specifications must be adhered during application:

- Substrates for bonding in accordance with the specifications in Annex 1,
- Full faced adhesive joint along the entire length of the connection profiles,
- Dust-free and dry substrates, cleaned and grease-free profiles,
- Compliance with the manufacturer's processing guidelines.

This certificate is based on the following documents issued by VHT Darmstadt:

- Test report
PB-423-24-OTTO_Chemie-KlebeanschlussM-240913 dated 13.09.2024,
- Expert opinion
G-423-24-OTTO_Chemie-Klebeanschluss_M-241106 dated 6.11.2024.

Darmstadt, 6 November 2024

VHT - INSTITUT FÜR LEICHTBAU TROCKENBAU HOLZBAU

Head of the test laboratory

Head of the Institute


Johannes Fröhlich, Sc.


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Prof. Dr.-Ing. Jochen Pfau

Final Remarks

This certificate does not relieve the manufacturer of his responsibility for the use of the fixing system he has approved, the obligation to provide advice and the preparation of appropriate product documentation for the application.

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Es gelten die allgemeinen Geschäftsbedingungen der VHT GmbH, die unter www.vht-darmstadt.de einzusehen sind und auf Wunsch zugesandt werden können.

Annex 1

Table 1 Summary of the substrates considered in the test report

No.	Product	Description
1	Concrete	Strength class C30/37. Surface: formwork-smooth or rough in the manner corresponding to the in-situ concrete production in the construction site situation.
2	Tiles	Ceramic tiles, glazed smooth surface
3	OSB-3	Sanded OSB-3 in accordance with EN 13986 and EN 300
4	Parquet (lacquered)	Surface brushed, matt lacquered
5	Vinyl	matt lacquered surface
6	Gypsum plasterboard	Gypsum board 12,5 mm according to DIN 18181 and EN 520
7	Gypsum fibre boards	Knauf Integral 25 mm according to EN 15283-2, sanded surface