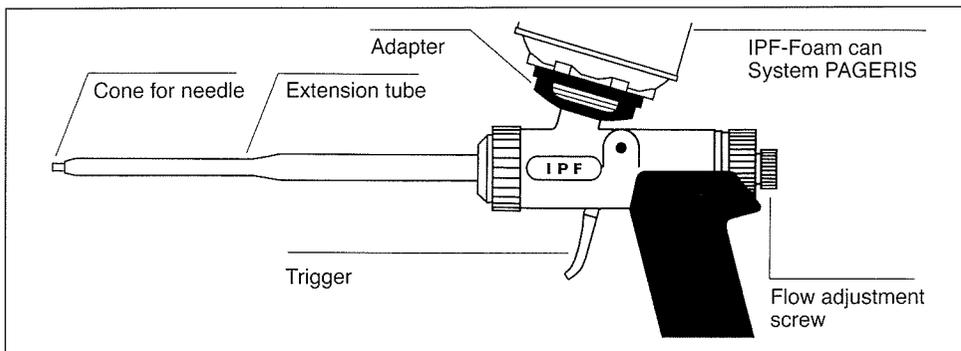


Operating instructions

IPF-Dispenser

for structural polyurethane foam



1. Shake IPF structural foam can System PAGERIS vigorously.
2. Screw foam can into adapter – **do not overtighten!**
3. When operating gun for the first time, press trigger and let foam flow through for approx. 10 seconds. This fills the extension tube with IPF-foam and removes residual moist air.
4. Fix needle on nozzle.
5. Dispenser is now ready for use. During dispensing hold gun with can in upright position.
6. The foam output volume can be regulated with the trigger and controlled with the flow adjustment screw. If the adjustment screw is fully tightened down, the gun trigger is locked. Do not loosen the adjustment screw by more than 3 revolutions.
7. Before replacing can, shake new can vigorously, unscrew empty can and **immediately** (within 1 minute) replace with a new structural foam can.
8. Can replacement has to be fast to prevent IPF-foam from hardening in the adapter.
9. If necessary, replace needle blocked with hardened foam.
10. Hardened IPF-foam residues in front of the nozzle can be removed on a piece of wood or similar material. Clean extension tube outside with wire brush or knife.

Important

- **Always** fix a foam can on the gun to keep the system filled with IPF-foam up to the nozzle.
- To remove can turn gently.
- Do not perform “do-it-yourself” repairs – send back defective gun.
- **Never** clean adapter with hard objects.