Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 04.11.2026 Version 1 Revision: 04.11.2026

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SECTION 1: Identification of the substance/mixture and of the company/ undertaking

· **1.1 Product identifier**

· **Trade name: OTTOCOLL M 515 Multifix**
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
· **Application of the substance / the mixture** Sealant/ Adhesive
· **Uses advised against** Observe the information in the technical data sheet

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Hermann Otto GmbH
Krankenhausstraße 14
D-83413 Fridolfing
Tel.: 0049/(0)8684/908-0
Fax.: 0049/(0)8684/908-1840

· **Further information obtainable from:**
Tel.: 0049- (0)8684- 908- 2363 (-4300)
E-Mail: msds@otto-chemie.de
· **1.4 Emergency telephone number:**
Tel.: 0049- (0) 89- 192 40 (emergency telephone no.)
+44 1865 407333 (Carechem 24)

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**
The product is not classified, according to the CLP regulation.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008** Void
· **Hazard pictograms** Void
· **Signal word** Void
· **Hazard statements** Void
· **Additional information:**
Ensure good ventilation during application and curing.
EUH208 Contains trimethoxyvinylsilane, N-(3-(trimethoxysilyl)propyl)ethylenediamine. May produce an allergic reaction.
EUH210 Safety data sheet available on request.
· **2.3 Other hazards**
During processing and curing of the material, chemical substances are released into the air (see point 11). Therefore, ensure good room ventilation and, if necessary, exhaust ventilation.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **Determination of endocrine-disrupting properties**
This product does not contain components that are endocrine disruptors according to REACH Article 57(f) or Commission Delegated Regulation (EU) 2017/2100 or Commission Delegated Regulation (EU) 2018/605 in quantities of 0.1% or more.

SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Adhesive and sealant based on silane-terminated polymers (hybrid)

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· **Dangerous components:**

CAS: 2768-02-7 EINECS: 220-449-8 Index number: 014-049-00-0 Reg.nr.: 01-2119513215-52-xxxx	trimethoxyvinylsilane Flam. Liq. 3, H226; Acute Tox. 4, H332; Skin Sens. 1B, H317	<2.5%
CAS: 1760-24-3 EINECS: 217-164-6 Reg.nr.: 01-2119970215-39-xxxx	N-(3-(trimethoxysilyl)propyl)ethylenediamine Eye Dam. 1, H318; Skin Sens. 1, H317; STOT SE 3, H335	<1%

· **Additional information**
Particulate raw materials with risk of inhalation are inextricably bound in the product and therefore does not trigger classification of the product for inhalation hazards. Due to the product's physical properties, particulate inhalation exposure is not possible.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **After inhalation**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· **After skin contact**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
· **After eye contact** Rinse opened eye for several minutes under running water. Then consult a doctor.
· **After swallowing** Do not induce vomiting; call for medical help immediately. Show container or label.
· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents**
CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
· **5.2 Special hazards arising from the substance or mixture**
Formation of toxic gases is possible during heating or in case of fire.
· **5.3 Advice for firefighters**
· **Protective equipment:**
Mount respiratory protective device.
Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **6.3 Methods and material for containment and cleaning up:**
Dispose contaminated material as waste according to section 13.
· **6.4 Reference to other sections** See Section 8 for information on personal protection equipment.

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SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
see item 8: Personal protective equipment

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage**
· **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.
· **Information about storage in one common storage facility:** Store away from foodstuffs.
· **Further information about storage conditions:**
Store in cool, dry conditions in well sealed receptacles.
Protect from heat and direct sunlight.
· **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**
· **Ingredients with limit values that require monitoring at the workplace:**
· **CAS No. Designation of material % Type Value Unit**
· **Additional Occupational Exposure Limit Values for possible hazards during processing:**

67-56-1 methanol

IOELV Long-term value: 260 mg/m³, 200 ppm
Skin
· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Individual protection measures, such as personal protective equipment**
· **General protective and hygienic measures**
The usual precautionary measures are to be adhered to when handling chemicals.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· **Respiratory protection:**
This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e.type ABEK according to standard EN 14387) is used.
· **Hand protection** Protective gloves.
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
Recommended glove types: nitrile rubber
Recommended thickness of the material: >0,4 mm
· **Penetration time of glove material** Breakthrough time: 10 - 30 min
· **Eye/face protection** Safety glasses
· **Body protection:** Protective work clothing.

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**
· **General Information**

· **Physical state**	Liquid
· **Colour:**	Light brown
· **Odour:**	Characteristic

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· **Melting point/freezing point:**	undetermined
· **Boiling point or initial boiling point and boiling range**	Not applicable.
· **Lower and upper explosion limit**	
· **Lower:**	not applicable
· **Upper:**	not applicable
· **Flash point:**	Not applicable (test methods for flash point not valid for pasty substances and highly viscous liquids)
· **Decomposition temperature:**	Not determined
· **pH**	Not applicable
· **Viscosity:**	Not determined
· **Solubility**	
· **Water:**	Not miscible or difficult to mix
· **Partition coefficient n-octanol/water (log value)**	Not determined
· **Vapour pressure:**	Not determined
· **Density and/or relative density**	
· **Density:**	see technical data sheet
· **Relative density**	Not determined
· **Vapour density**	Not determined
· **Particle characteristics**	undetermined

· **9.2 Other information**

· **Form:**	pasty
· **Explosive properties:**	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

· **Information with regard to physical hazard classes**	
· **Aerosols**	Void
· **Flammable liquids**	Void

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
Avoid strong heating.
· **10.3 Possibility of hazardous reactions**
Contact with humidity, water and protic agents produces methanol.
· **10.4 Conditions to avoid** No further relevant information available.
· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:**
Possible in traces.
No decomposition when used as intended.

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.
· **LD/LC50 values relevant for classification:**

2768-02-7 trimethoxyvinylsilane

Oral	LD50	7,100 mg/kg (rat)

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Dermal LD50 3,200 mg/kg (rab)
Inhalative LC50/4 h 16.8 mg/l (rat)

1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine
Oral LD50 2,995 mg/kg (rat)
Dermal LD50 >2,000 mg/kg (rab)

· **Primary irritant effect:**
· **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
· **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
· **Respiratory or skin sensitisation**
dermal: not sensitizing
Source: Conclusion by analogy
Test report according to OECD Guideline 406 (Guinea Pigs)
Based on available data, the classification criteria are not met.
· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
· **Carcinogenicity** Based on available data, the classification criteria are not met.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** Based on available data, the classification criteria are not met.
· **STOT-repeated exposure** Based on available data, the classification criteria are not met.
· **Aspiration hazard** Based on available data, the classification criteria are not met.
· **Other information (about experimental toxicology):**
Product hydrolyses under formation of methanol (CAS no. 67-56-1). Methanol is toxic by inhalation, in contact with skin and if swallowed. Methanol causes damage to organs. Methanol is highly flammable. Inhalation of aerosol spray may damage health.
· **11.2 Information on other hazards**
· **Endocrine disrupting properties**
None of the ingredients is listed.

SECTION 12: Ecological information

· **12.1 Toxicity** No further relevant information available
· **12.2 Persistence and degradability** No further relevant information available.
· **Other information:** Product is not biodegradable.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **12.6 Endocrine disrupting properties**
This product does not contain components that are endocrine disruptors according to REACH Article 57(f) or Commission Delegated Regulation (EU) 2017/2100 or Commission Delegated Regulation (EU) 2018/605 in quantities of 0.1% or more.
· **12.7 Other adverse effects**
· **Additional ecological information:**
· **General notes:**
Do not allow product to reach ground water, water course or sewage system.
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water.

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SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Observe local by-laws.
Already cured material can be disposed of with the domestic or commercial waste. Unconsumed material (fluid, paste-like) is to dispose of as hazardous waste.

· **Uncleaned packaging:**
· **Recommendation:**
Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

· **14.1 UN number or ID number**
· **ADR, IMDG, IATA** Void
· **14.2 UN proper shipping name**
· **ADR, IMDG, IATA** Void
· **14.3 Transport hazard class(es)**

· **ADR, ADN, IMDG, IATA**
· **Class** Void
· **14.4 Packing group**
· **ADR, IMDG, IATA** Void
· **14.5 Environmental hazards:** Not applicable
· **14.6 Special precautions for user** Not applicable
· **14.7 Maritime transport in bulk according to IMO instruments** Not applicable

· **Transport/Additional information:** Not dangerous according to the above specifications.
· **UN "Model Regulation":** Void

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SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Directive 2012/18/EU**
· **Named dangerous substances - ANNEX I** None of the ingredients is listed.
· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 78
· **Additional information on Entry 78**
The estimated overall proportion of microplastics in the mixture is approx. 0.290 %
The synthetic polymer microparticles supplied are subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council.
Preferably clean equipment/surfaces mechanically after use (e.g. cloths); dispose of residues and product residues in accordance with section 13 of this safety data sheet. To protect the environment, avoid release into soil/waste water/surface water.
The product falls under an exception according to paragraph 5c (SPM permanently integrated into a fixed matrix).
· **Synthetic polymer microparticles**

Polyolefin (0.200%)

Amino-resins, phenolic resins and polyurethanes (0.090%)

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· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **National regulations**

· **Waterhazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

· **Details of international registration status:**
Listed on or in accordance with the following inventories:

REACH - Europe	listed
AICS - Australia	listed
DSL- Canada	listed
IECSC - China	not listed
ECL - Korea	not listed
ENCS - Japan	not listed
PICCS - Philippines	not listed
TCSI - Taiwan	not listed
NZIoC - New Zealand	not listed
TSCA - USA	listed

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
This Safety Data Sheets is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· **Relevant phrases**
H226 Flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.

· **Date of previous version:** 08.09.2026

· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent

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LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1B: Skin sensitisation – Category 1B
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
· **** Data compared to the previous version altered.***